

Garant
VC.T 160404, Grade: HB7315-1


Order data

Order number	261372 HB7315-1
GTIN	4062406770075
Item class	21G

Description

VC.T 160404 HB7315-1 Grade: HB7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 600 m/min

Technical description

Feed f	0.03 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tolerance	G
Tool material	Carbide
Cutting conditions	continuous
ISO code indexable insert	VCGT 160404
Chip breaker	AF

Number of changes/inserts	2
Grade	HB7315-1
Cutting depth a_p	0.05 - 1.5 mm
Main application	N
Cutting speed v_c main application	50 - 600 m/min
Corner radius	0.4 mm
Type of product	Indexable insert for turning