

**Garant****ZCMX 10T304, Grade: HBZ120**

## Order data

Order number	268433 HBZ120
GTIN	4062406770129
Item class	21E

## Technical description

ISO code indexable insert	ZCMX 10T304
Cutting conditions	continuous
Corner radius	0.4 mm
Number of changes/inserts	2
Feed rate $f$ when turning	0.1 - 0.3 mm
Feed rate $f$ when drilling	0.03 - 0.12 mm
Grade	HBZ120
Cutting depth $a_p$	0.4 - 2 mm
Finishing/roughing assignment	Finishing
Main application	M
Cutting speed $v_c$ main application	90 - 200 m/min

Tool material	Carbide
suitable for tool dia. $D_c$	20 mm
Type of product	Indexable insert for turning