

Garant**ZCMX 10T304, Grade: HBZ025**

Order data

Order number	268433 HBZ025
GTIN	4062406770099
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Corner radius	0.4 mm
Feed rate f when turning	0.1 - 0.3 mm
ISO code indexable insert	ZCMX 10T304
Cutting speed v_c main application	90 - 210 m/min
Feed rate f when drilling	0.03 - 0.12 mm

Cutting depth a_p	0.4 - 2 mm
Main application	P
Grade	HBZ025
Cutting conditions	continuous
suitable for tool dia. D_c	20 mm
Type of product	Indexable insert for turning