

**Garant****ZCMX 130404, Grade: HBZ120**

## Order data

Order number	268443 HBZ120
GTIN	4062406770174
Item class	21E

## Technical description

Grade	HBZ120
Cutting conditions	continuous
Cutting depth $a_p$	0.4 - 2 mm
Feed rate $f$ when turning	0.1 - 0.3 mm
Cutting speed $v_c$ main application	90 - 200 m/min
Feed rate $f$ when drilling	0.03 - 0.12 mm
Main application	M
ISO code indexable insert	ZCMX 130404
Corner radius	0.4 mm
suitable for tool dia. $D_c$	25 mm
Type of product	Indexable insert for turning

