

Garant**ZCMX 130404, Grade: HBZ035**

Order data

Order number	268443 HBZ035
GTIN	4062406770167
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Grade	HBZ035
Cutting speed v_c main application	50 - 190 m/min
Main application	P
Feed rate f when turning	0.1 - 0.3 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	ZCMX 130404
Feed rate f when drilling	0.03 - 0.12 mm
Corner radius	0.4 mm

Cutting depth a_p	0.4 - 2 mm
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning