

Garant
Parting-off tool, neutral, Blade height h₅ / groove width w: 32/4mm

Order data

Order number	273781 32/4
GTIN	4062406770358
Item class	21W

Description
Application:

In conjunction with parting-off inserts No. 273656 – 273749.

Suitable for:

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

Attention:

Please order the assembly key No. 279940 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

for maximum workpiece Ø	110 mm
Groove width w	4 mm
Blade height h ₅	32 mm
Overall length L	150 mm
Application type	neutral
Through-coolant	no
System key	yes
axial grooving possible	no
Type of product	Parting-off tool

