

## Garant

### Burr, coated GARANT Master Steel – coarse, Carbide AlCrN, Type: F0618



#### Order data

Order number	547400 F0618
GTIN	4062406774172
Item class	51D

#### Description

##### Version:

**The innovative tooth geometry** permits **very high metal removal rates** combined with **smooth cutting and good guidance accuracy**. The optimised chip formation (no pointed chips) ensures good surface quality. Shank  $\varnothing$  6 mm.

The newly developed innovative tooth geometry permits high metal removal rates combined with extremely smooth running and very good guidance. The optimum chip formation (no pointed chips) achieves high surface quality in roughing and finishing applications.

With high-performance coating for longer tool life, less heat input, better chip evacuation.

- **High material removal rate.**
- **Smooth running.**
- **High-performance coating for low thermal stress, longer tool life, and improved chip evacuation.**
- **State-of-the-art substrate optimised for steel materials.**
- **Maximum tool life.**

GARANT burrs are manufactured from high performance carbide grades with high wear resistance and maximum cutting edge strength, using only the latest CNC machines. Steel shanks are used when the head diameter is larger than the shank diameter, otherwise they are made from solid carbide.

##### Application:

Optimised for **use on steel and steel castings**.

Suitable for use with power tools and industrial robots on all steel materials. For deburring, edge breaking, cleaning, weld and surface preparation.

**Note:**

Materials with poor heat conductivity; reduce speed to avoid overheating of the burr and smearing.

## Technical description

Shape description	round arch
Shape	F0618
Head length	18 mm
Overall length	55 mm
Toothing grit designation	coarse
Tooth type abbreviation	Z steel
Shank Ø	6 mm
Head Ø	6 mm
Series	GARANT Master Steel
Tool material	Carbide AlCrN
Type of product	Burr

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
GG(G)	suitable		