

Garant
Solid carbide ball nose slot drill, TiAlN, Ø DC: 14mm

Order data

Order number	207115 14
GTIN	4045197229571
Item class	11X

Technical description

Cutting edge Ø D _c	14 mm
Overhang length L ₁ incl. recess	30 mm
No. of teeth Z	2
Recess Ø D ₁	13.8 mm
Feed f _z for copy milling in steel < 900 N/mm ²	0.09 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.08 mm
Shank Ø D _s	14 mm
Overall length L	75 mm
Flute length L _c	18 mm
Helix angle	30 degrees
Radius R	7 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	f8
Direction of infeed	horizontal, oblique and vertical

Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.05×D for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Colour ring	without
Type of product	Ball-nosed slot drill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	350 m/min	N
Alu > 10% Si	suitable only under restricted conditions	250 m/min	N
Steel < 500 N/mm ²	suitable	160 m/min	P
Steel < 750 N/mm ²	suitable	140 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable	70 m/min	P
Steel < 55 HRC	suitable	50 m/min	H
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	70 m/min	M
GG(G)	suitable	120 m/min	K
CuZn	suitable only under restricted conditions	320 m/min	N
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		

Air

Suitable only under
restricted conditions