



Three-jaw lathe chuck steel short taper mount, DIN 702-2, Outer Ø A / taper: 250/6mm



Order data

Order number	310655 250/6
GTIN	4019208036755
Item class	36S

Description

Version:

- **Manual chucks with gear scroll, centrally clamping.**
- **Weight-reduced body of steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55029 with **Camlock studs**.

Standard:

DIN 702-2.

Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

Optional extras:

For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.

Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.
DIN 702-2 satisfies the old standard DIN 55029.

Technical description

Taper size	6
Size of studs	5/8-18
Number of studs	6
Chuck key square K	12 mm
Height with jaws H ₂	124 mm
Weight	28 kg
maximum speed	3000 min ⁻¹
Height without jaws H ₁	83 mm
External Ø A	250 mm
Aperture E	76 mm
Centring Ø B	106.4 mm
Standard	DIN 702-2
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Top jaw set, 3 pieces, soft for chuck type 250 mm	314400 250
Inside jaw set, 3 pieces, hardened for chuck type 250	315000 250
Base jaw set, 3 pieces, hardened for chuck type 250 mm	314000 250
Workpiece back-stop, base module Height h 15 mm	313036 15
Outside jaw set, 3 pieces, hardened for chuck type 250	315200 250
Workpiece backstop Height h 15 mm	313033 15
Scroll jaw set, 3 pieces, soft for chuck type 250 mm	314600 250