



Three-jaw lathe chuck steel short taper mount, DIN 702-2, Outer Ø A / taper: 200/6mm



Order data

Order number	310655 200/6
GTIN	4019208036748
Item class	36S

Description

Version:

- Manual chucks with gear scroll, centrally clamping.
- Weight-reduced body of steel.
- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- High concentricity.

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55029 with **Camlock studs**.

Standard:

DIN 702-2.

Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

Optional extras:

For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.

Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.
DIN 702-2 satisfies the old standard DIN 55029.

Technical description

Height without jaws H ₁	74.5 mm
Number of studs	6
Weight	16.7 kg
Aperture E	55 mm
Height with jaws H ₂	107 mm
Taper size	6
External Ø A	200 mm
Chuck key square K	11 mm
maximum speed	4000 min ⁻¹
Size of studs	5/8-18
Centring Ø B	106.4 mm
Standard	DIN 702-2
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Base jaw set, 3 pieces, hardened for chuck type 200 mm	314000 200
Workpiece backstop Height h 15 mm	313033 15
Outside jaw set, 3 pieces, hardened for chuck type 200	315200 200
Inside jaw set, 3 pieces, hardened for chuck type 200	315000 200
Workpiece back-stop, base module Height h 15 mm	313036 15
Scroll jaw set, 3 pieces, soft for chuck type 200 mm	314600 200
Top jaw set, 3 pieces, soft for chuck type 200 mm	314400 200