



## Three-jaw lathe chuck steel short taper mount, DIN 702-2, Outer Ø A / taper: 250/8mm



### Order data

Order number	310655 250/8
GTIN	4019208036793
Item class	36S

### Description

#### Version:

- Manual chucks with gear scroll, centrally clamping.
- Weight-reduced body of steel.
- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- High concentricity.

#### Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55029 with **Camlock studs**.

#### Standard:

**DIN 702-2.**

#### Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

#### Optional extras:

**For spare and additional jaws** see No. 314000 – 315200. **For swarf protection** see No. 312800.

#### Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.  
DIN 702-2 satisfies the old standard DIN 55029.

## Technical description

Size of studs	3/4-16
Number of studs	6
Height with jaws H <sub>2</sub>	124 mm
Chuck key square K	12 mm
Aperture E	76 mm
Weight	28.5 kg
maximum speed	3000 min <sup>-1</sup>
Height without jaws H <sub>1</sub>	83 mm
Centring Ø B	139.7 mm
Standard	DIN 702-2
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks