



Three-jaw lathe chuck steel short taper mount, DIN 702-2, Outer Ø A / taper: 315/8mm



Order data

Order number	310655 315/8
GTIN	4019208036809
Item class	36S

Description

Version:

- **Manual chucks with gear scroll, centrally clamping.**
- **Weight-reduced body of steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55029 with **Camlock studs**.

Standard:

DIN 702-2.

Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

Optional extras:

For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.

Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.
DIN 702-2 satisfies the old standard DIN 55029.

Technical description

Chuck key square K	14 mm
Height without jaws H ₁	96 mm
Number of studs	6
Height with jaws H ₂	142 mm
Size of studs	3/4-16
Weight	54 kg
Aperture E	103 mm
maximum speed	2300 min ⁻¹
Centring Ø B	139.7 mm
Standard	DIN 702-2
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks