



Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer Ø A / taper: 250/6mm



Order data

Order number	310705 250/6
GTIN	4019208026077
Item class	36S

Description

Version:

- Manual chucks with gear scroll, centrally clamping.
- Weight-reduced body of steel.
- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- High concentricity.

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55027 **with studs and collar nuts.**

Standard:

DIN 702-3.

Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

Optional extras:

For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.

Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.
DIN 702-3 satisfies the old standard DIN 55027.

Technical description

Chuck key square K	12 mm
maximum speed	3000 min ⁻¹
Aperture E	76 mm
Weight	28 kg
Taper size	6
Height with jaws H ₂	124 mm
Number of studs	4
Size of studs	M12
Height without jaws H ₁	83 mm
External Ø A	250 mm
Centring Ø B	106.4 mm
Standard	DIN 702-3
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Workpiece back-stop, base module Height h 15 mm	313036 15
Scroll jaw set, 3 pieces, soft for chuck type 250 mm	314600 250
Top jaw set, 3 pieces, soft for chuck type 250 mm	314400 250
Inside jaw set, 3 pieces, hardened for chuck type 250	315000 250
Workpiece backstop Height h 15 mm	313033 15
Outside jaw set, 3 pieces, hardened for chuck type 250	315200 250
Base jaw set, 3 pieces, hardened for chuck type 250 mm	314000 250