



## Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer Ø A / taper: 200/6mm



### Order data

Order number	310705 200/6
GTIN	4019208025599
Item class	36S

### Description

#### Version:

- Manual chucks with gear scroll, centrally clamping.
- Weight-reduced body of steel.
- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- High concentricity.

#### Application:

**The chuck is always fitted to the spindle nose directly without an intermediate flange.**

For spindle noses DIN 55027 **with studs and collar nuts.**

#### Standard:

**DIN 702-3.**

#### Supplied with:

1 clamping wrench and fastening screws or studs depending on the chuck.

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

#### Optional extras:

**For spare and additional jaws** see No. 314000 – 315200. **For swarf protection** see No. 312800.

#### Note:

For self-centring three-jaw lathe chucks see No. 313120 – 313140.  
DIN 702-3 satisfies the old standard DIN 55027.

## Technical description

Size of studs	M12
Height with jaws $H_2$	107 mm
Aperture E	55 mm
Height without jaws $H_1$	74.5 mm
Number of studs	4
Chuck key square K	11 mm
maximum speed	4000 min <sup>-1</sup>
Weight	16.7 kg
Centring $\varnothing$ B	106.4 mm
Standard	DIN 702-3
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks