



Four-jaw lathe chuck steel with recessed mount, DIN 702-4, External Ø A: 125mm



Order data

Order number	312505 125
GTIN	4019208032047
Item class	36S

Description

Version:

- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- Weight-reduced body of steel.
- High concentricity.

Drop-forged, resulting in a long working life and **suitability for high speed machines.**

Application:

For machine spindles with recessed centring mount or for mounting using a flange.

Standard:

DIN 702-4.

Material:

Steel

Supplied with:

1 set = 4 hardened inside jaws, stepped on the outside.

1 set = 4 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

For spare and additional jaws see No. 314100 – 315300. For swarf protection see No. 312800.

Note:

DIN 702-4 satisfies the old standard DIN 6350-1.

Technical description

Centring depth C	4 mm
Height without jaws H ₁	56 mm
maximum speed	5500 min ⁻¹
Weight	5.3 kg
Centring Ø B	95 mm
External Ø A	125 mm
Chuck key square K	9 mm
Aperture E	32 mm
Height with jaws H ₂	78.5 mm
Standard	DIN 702-4
Material	Steel
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Scroll jaw set, 4 pieces, soft for chuck type 125 mm	314700 125
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