

## Garant

### Solid carbide HPC drill, plain shank DIN 6535 HA, TiAlSiN, Ø DC m7: 14mm



## Order data

Order number	122480 14
GTIN	4062406779351
Item class	11E

## Description

### Version:

Specially for machining **titanium-based and nickel-based alloys**. With wear-resistant, ultra-smooth TiAlSiN high-performance coating for a **long tool life** combined with **optimum bore quality** and **very low burr formation**.

### Note:

Flute length  $L_c = L_2 + 1.5 \times D_c$ .

HB and HE shanks are available at the same price as HA.

For **HB**: use order **No. 122481**.

For **HE**: use order **No. 122480** and **129100HE**.

## Technical description

Standard	DIN 6537 K
Nominal Ø $D_c$	14 mm
recommended maximum drilling depth $L_2$	39 mm
Tolerance nominal Ø	m7
Flute length $L_c$	60 mm
Feed $f$ in titanium $> 850 \text{ N/mm}^2$	0.16 mm/rev.
Shank Ø $D_s$	14 mm
Overall length $L$	107 mm
Number of cutting edges $Z$	2
Coating	TiAlSiN

Tool material	Solid carbide
Version	4xD
Point angle	140 degrees
Shank	DIN 6535 HA to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	pink
Type of product	Jobber drill

### User data

	Suitability	V <sub>c</sub>	ISO code
Ti > 850 N/mm <sup>2</sup>	suitable		
Inconel	suitable		
wet maximum	suitable		

### Services

Shank grinding Type HE	129100 HE
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