



**simturn AX boring-out insert, right-hand CBN, L<sub>2</sub> = 25.4 mm, Ø D<sub>min</sub>: 4,2mm**



## Order data

Order number	270585 4,2
GTIN	2050002066021
Item class	24V

## Description

### Version:

Tool material: CBN8

## Technical description

f	1.95 mm
maximum cutting depth a <sub>p,max</sub>	0.21 mm
Ø D	4 mm
Radius R	0.15 mm
for bores from Ø D <sub>min</sub>	4.2 mm
Through-coolant	no
Manufacturer's designation	AKJECBN8
Usable length	25.4 mm
Product name attribute	L <sub>2</sub> = 25.4 mm
Type of product	Cutter insert for turning

## User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 67 HRC	suitable		

continuous	suitable
dry	suitable