


simturn AX copying insert, left-hand, L2 = 20.3 mm, Ø Dmin: 4,2mm

Order data

Order number	270601 4,2
GTIN	2050002066182
Item class	24U

Description
Version:

Coating: X800 (successor to coating GN39)

Technical description

Radius R	0.15 mm
Ø D	4 mm
f	1.95 mm
max. groove depth t_{max}	0.8 mm
Through-coolant	no
Manufacturer's designation	AAEUX800
Usable length	20.3 mm
Product name attribute	L ₂ = 20.3 mm
Type of product	Cutter insert for turning

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	400 m/min	N

Alu > 10% Si	suitable only under restricted conditions	240 m/min	N
Steel < 500 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	70 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	40 m/min	S
GG(G)	suitable	110 m/min	K
CuZn	suitable	210 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		