



simturn AX thread turning insert, partial profile, 60°, internal, right-hand, L2 = 15.2 mm, Type: 1



Order data

Order number	270649 1
GTIN	2050002067301
Item class	24U

Description

Version:

Coating: X800 (successor to coating GN39)

Application:

For producing metric ISO internal threads.

Technical description

for bores from $\varnothing D_{\min}$	3.24 mm
t	0.38 mm
Groove width w	0.09 mm
Pitch	0.7 mm
$\varnothing D$	4 mm
S	0.32
Manufacturer's designation	A05GX800
Product name attribute	L ₂ = 15.2 mm
Type of product	Cutter insert for turning

User data

	Suitability	V _c	ISO code
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Aluminium (short chipping)	suitable only under restricted conditions
Alu > 10% Si	suitable only under restricted conditions
Steel < 500 N/mm ²	suitable
Steel < 900 N/mm ²	suitable
INOX < 900 N/mm ²	suitable
INOX > 900 N/mm ²	suitable
Ti > 850 N/mm ²	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
continuous	suitable
irregular	suitable only under restricted conditions
wet maximum	suitable