



**simturn AX thread turning insert, partial profile, 60°, internal, right-hand, L2 = 15.2 mm, Type: 7**



## Order data

Order number	270649 7
GTIN	2050002067363
Item class	24U

## Description

### Version:

Coating: X800 (successor to coating GN39)

### Application:

For producing metric ISO internal threads.

## Technical description

for bores from $\varnothing D_{\min}$	6.2 mm
f	2.95 mm
t	0.7 mm
Groove width w	0.12 mm
Pitch	1 – 1.25 mm
$\varnothing D$	6 mm
S	0.55
Manufacturer's designation	AAT9X800
Product name attribute	L <sub>2</sub> = 15.2 mm
Type of product	Cutter insert for turning

## User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
INOX < 900 N/mm <sup>2</sup>	suitable		
INOX > 900 N/mm <sup>2</sup>	suitable		
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		