

**Actirox linishing belt AK890Y (CER), 75×2000 mm, Grit: 36****Order data**

Order number	558381 36
GTIN	4018875090541
Item class	56V

Description**Version:**

Actirox AK890Y linishing belt with geometrically shaped ceramic grit **with very high and aggressive grinding performance**. The active grinding layer (**TOP SIZE**) ensures cool grinding and an outstanding working life. Sturdy Y-polyester backing for use on **stationary grinding machines**.

Application:

For grinding all steels, particularly suitable for **stainless steel and superalloys**.

Technical description

Grit	36
Series	AK890Y
Grinding media	Ceramic grit
Grinding medium code	Ceramic
Iron, sulphur and chlorine constituents	< 0.1 %
Linishing belt width	75 mm
Linishing belt length	2000 mm
Product name attribute	75×2000 mm
Type of product	Linishing belt

User data

	Suitability	V _c	ISO code
Alu Mg	suitable	35-40 m/s	
Steel < 900 N/mm ²	suitable	32-38 m/s	P
Steel < 1400 N/mm ²	suitable	20-25 m/s	P
Steel < 55 HRC	suitable	32-38 m/s	H
Steel < 60 HRC	suitable	25-30 m/s	H
Steel < 67 HRC	suitable	20-25 m/s	H
INOX	suitable	18-30 m/s	
Ti	suitable only under restricted conditions	10-20 m/s	
GG(G)	suitable	30-45 m/s	K
CuZn	suitable	35-45 m/s	N
Uni	suitable		
dry	suitable		