

Micro precision chuck extension with plain shank, Clamping range: 1-6mm



Order data

Order number	300774 1-6
GTIN	4250261555252
Item class	34F

Description

Version:

Taper ground internally and externally. Shanks hard turned. With RFID/Balluffchip bore. The collet is clamped by a threaded connection from behind through the chuck, no clamping nut required! Advantage:

Extremely slim design permits machining of components where access is difficult, e.g. for toolmaking and mould-making.

Application:

For clamping tools with plain shank to DIN 6499.

Supplied with:

Clamping screw and wrench with T-handle.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, GARANT collets No. 309563, ALBRECHT collets No. 309572 – 309573.

Technical description

Overall length L	150 mm
L ₁	67 mm
$\varnothing D_2$	13 mm
Width across flats AF	19 mm
Ød	20 mm
Through-coolant	yes

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	3 μm
Machining strategy	HSC
Type of product	Shrink-fit chuck