



## simturn AX Center Line boring-out insert, right-hand CBN, L<sub>2</sub> = 20.3 mm, Ø D<sub>min</sub>: 3,2mm



### Order data

Order number	270527 3,2
GTIN	2050002064966
Item class	24V

### Description

#### Version:

Tool material = CBN8

### Technical description

f	1.95 mm
Through-coolant	no
Ø D	4 mm
maximum cutting depth a <sub>p max</sub>	0.16 mm
Radius R	0.15 mm
Manufacturer's designation	AHC2CBN8
Usable length	20.3 mm
Product name attribute	L <sub>2</sub> = 20.3 mm
Type of product	Cutter insert for turning

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 67 HRC	suitable		
continuous	suitable		

wet minimum	suitable
dry	suitable
Air	suitable