

Garant**Boring bar for grooving, right-hand, Type: 25/2****Order data**

Order number	274170 25/2
GTIN	4062406785499
Item class	21U

Description**Version:**

For cutter inserts No. 275000 – 275015.

Application:

For grooving from diameter $D_{\min} = 14$ mm.

Attention:

Please order the assembly key No. 279940 separately.

Technical description

Overhang L_1 recessed holders	40 mm
Groove width w	1.5 mm
t_{\max} internal machining	5 mm
Minimum pre-drill $\varnothing D_{\min}$	20 mm
Shank $\varnothing D_s$	25 mm
Overall length L	103 mm
Application type	right-hand
Through-coolant	yes
System key	yes
axial grooving possible	no
Type of product	Boring bar

