

duMONT

Hexagon push broach HSS Fit H8, Type: 6



Order data

Order number	290431 6
GTIN	
Item class	29J

Description

Application:
An internal hexagon is broached in a single pass.

Technical description

Initial bore H8	6 mm
Broach length	152 mm
necessary broaching force for St50 and max. broaching length	460 kg
Broaching length in steel	7 - 19 mm
Tool material	HSS
Type of product	Broach

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium	suitable		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		

Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable only under restricted conditions
INOX < 900 N/mm ²	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Graphite, GRP, CRP	suitable only under restricted conditions
Oil	suitable