

duMONT

Square push broach HSS Fit H8, Type: 6



Order data

Order number	290426 6
GTIN	
Item class	29J

Description

Application:
An internal square is broached in a single pass.

Technical description

Broaching length in steel	6 - 19 mm
necessary broaching force for St50 and max. broaching length	660 kg
Initial bore H8	6.4 mm
Broach length	170 mm
Tool material	HSS
Type of product	Broach

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium	suitable		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Graphite, GRP, CRP	suitable only under restricted conditions		
Oil	suitable		