

duMONT

Square push broach HSS Fit H8, Type: 12



Order data

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|--------------|-----------|
| Order number | 290426 12 |
| GTIN | |
| Item class | 29J |

Description

Application:
An internal square is broached in a single pass.

Technical description

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| Broach length | 305 mm |
| Initial bore H8 | 12.8 mm |
| necessary broaching force for St50 and max. broaching length | 2000 kg |
| Broaching length in steel | 13 - 35 mm |
| Tool material | HSS |
| Type of product | Broach |

User data

| | Suitability | V_c | ISO code |
|-------------------------------|---|----------------------|-----------------|
| Alu plastics | suitable only under restricted conditions | | |
| Aluminium | suitable | | |
| Alu > 10% Si | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Steel < 900 N/mm ² | suitable only under restricted conditions | | |
| INOX < 900 N/mm ² | suitable only under restricted conditions | | |
| GG(G) | suitable | | |
| CuZn | suitable | | |
| Graphite, GRP, CRP | suitable only under restricted conditions | | |
| Oil | suitable | | |