

## duMONT

### Hexagon push broach HSS Fit H8, Type: 10



#### Order data

Order number	290431 10
GTIN	
Item class	29J

#### Description

**Application:**  
An internal hexagon is broached in a single pass.

#### Technical description

necessary broaching force for St50 and max. broaching length	1260 kg
Initial bore H8	10 mm
Broach length	244 mm
Broaching length in steel	13 - 35 mm
Tool material	HSS
Type of product	Broach

#### User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium	suitable		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		

Steel < 750 N/mm <sup>2</sup>	suitable
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Graphite, GRP, CRP	suitable only under restricted conditions
Oil	suitable