

## duMONT

### Square push broach HSS Fit H8, Type: 14



#### Order data

Order number	290426 14
GTIN	662600666378
Item class	29J

#### Description

**Application:**  
An internal square is broached in a single pass.

#### Technical description

Initial bore H8	14.8 mm
Broach length	377 mm
Broaching length in steel	13 - 35 mm
necessary broaching force for St50 and max. broaching length	2400 kg
Tool material	HSS
Type of product	Broach

#### User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable only under restricted conditions		
Aluminium	suitable		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Graphite, GRP, CRP	suitable only under restricted conditions		
Oil	suitable		