



## Mono grooving toolholder, cranked for face grooving, left-hand, Ø range Groove D1 / D2: 110/170mm



### Order data

|              |                |
|--------------|----------------|
| Order number | 278054 110/170 |
| GTIN         | 4062406840327  |
| Item class   | 22B            |

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).  
For grooving inserts No. 278029 – 278036.

#### Note:

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.  
 $D_2 = 999$  in the size designation corresponds to theoretically infinite.

### Technical description

|                                 |            |
|---------------------------------|------------|
| maximum cutting depth $t_{max}$ | 14 mm      |
| Shank width b                   | 20×20 mm   |
| Screw                           | 279816 4   |
| Application type                | left-hand  |
| Through-coolant                 | no         |
| Groove width w                  | 3; 4 mm    |
| Type of product                 | Cartridges |

