

## Garant

### Jobber drill with stepped tip HSS N, uncoated, Ø DC h8: 1,5mm



## Order data

Order number	114004 1,5
GTIN	4062406877286
Item class	11Q

## Description

### Version:

Chamfers are nitrided. Particularly sturdy and robust due to the **strengthened core diameter**. Ground flutes, with high concentricity. Precision ground point. Three **drive flats on the shank** for use in a 3-jaw chuck.

- **Ideal for producing precise holes in sheet metal, pipes, and profiles.**
- **Reliable spot drilling without centring or centre punching – even on curved surfaces – thanks to innovative ground point.**
- **Oblique drilling possible without any problems after the first level of the drill tip has penetrated the material.**
- **Drilling with significantly less force required than with conventional DIN338 HSS drills – up to a diameter of 13 mm directly in the cordless drill/driver.**
- **Stable and secure form fit in the 3-jaw chuck.**
- **General use across a wide spectrum of materials including plastic, wood and acrylic without tearing or splintering.**
- **The drill does not rattle or dig in – even in the case of thin-walled materials.**
- **Burr-free drill exit.**
- **Ideal for drilling out bolts and rivets.**

### Recommendation:

#### Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

### Note:

Drills with plain shank, **without drive flat**.

## Technical description

Overall length L	40 mm
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Shank $\varnothing D_s$	1.5 mm
Feed f in steel < 750 N/mm <sup>2</sup>	0.02 mm/rev.
Number of cutting edges Z	2
Standard	DIN 338
Nominal $\varnothing D_c$	1.5 mm
Flute length $L_c$	18 mm
recommended maximum drilling depth $L_2$	15.8 mm
Tolerance nominal $\varnothing$	h8
Point angle	118 degrees
Shank	Plain shank
Coating	uncoated
Tool material	HSS
Type	N
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

## User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable only under restricted conditions	70 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	70 m/min	N
Alu > 10% Si	suitable only under restricted conditions	50 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	27 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	22 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	10 m/min	P

GG(G)	suitable	25 m/min	K
CuZn	suitable only under restricted conditions		
Oil	suitable		
wet maximum	suitable		