

## Garant

### Jobber drill with stepped tip HSS N, uncoated, Ø DC h8: 7mm



## Order data

Order number	114004 7
GTIN	4062406877477
Item class	11Q

## Description

### Version:

Chamfers are nitrided. Particularly sturdy and robust due to the **strengthened core diameter**. Ground flutes, with high concentricity. Precision ground point. Three **drive flats on the shank** for use in a 3-jaw chuck.

- **Ideal for producing precise holes in sheet metal, pipes, and profiles.**
- **Reliable spot drilling without centring or centre punching – even on curved surfaces – thanks to innovative ground point.**
- **Oblique drilling possible without any problems after the first level of the drill tip has penetrated the material.**
- **Drilling with significantly less force required than with conventional DIN338 HSS drills – up to a diameter of 13 mm directly in the cordless drill/driver.**
- **Stable and secure form fit in the 3-jaw chuck.**
- **General use across a wide spectrum of materials including plastic, wood and acrylic without tearing or splintering.**
- **The drill does not rattle or dig in – even in the case of thin-walled materials.**
- **Burr-free drill exit.**
- **Ideal for drilling out bolts and rivets.**

### Recommendation:

#### Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

## Technical description

Shank Ø D <sub>s</sub>	7 mm
Number of cutting edges Z	2
Overall length L	109 mm

Standard	DIN 338
Nominal $\varnothing D_c$	7 mm
Point angle	118 degrees
Tolerance nominal $\varnothing$	h8
recommended maximum drilling depth $L_2$	58.5 mm
Flute length $L_c$	69 mm
Feed $f$ in steel $< 750 \text{ N/mm}^2$	0.125 mm/rev.
Shank	Three drive flats shank
Coating	uncoated
Tool material	HSS
Type	N
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

## User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable only under restricted conditions	70 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	70 m/min	N
Alu $> 10\% \text{ Si}$	suitable only under restricted conditions	50 m/min	N
Steel $< 500 \text{ N/mm}^2$	suitable	30 m/min	P
Steel $< 750 \text{ N/mm}^2$	suitable	27 m/min	P
Steel $< 900 \text{ N/mm}^2$	suitable	22 m/min	P
Steel $< 1100 \text{ N/mm}^2$	suitable only under restricted conditions	10 m/min	P
GG(G)	suitable	25 m/min	K

CuZn	suitable only under restricted conditions
Oil	suitable
wet maximum	suitable