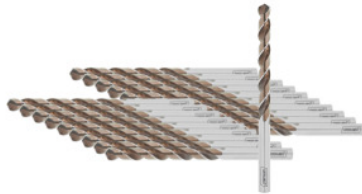



HOLEX CleverDrill HSS jobber drill N, uncoated, Ø DC h8: 3,3mm

Order data

Order number	GG4031 3,3
GTIN	4067263101765
Item class	GGN

Description
Version:

HOLEX CleverDrill: Sturdy drill for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Same as No. 114031.

Recommendation:
Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C$$

Note:

Successor product to No. 114030.

Size 13.5 – 16: With stepped shank Ø 12.7 mm.

Technical description

Feed f in steel < 750 N/mm ²	0.03 mm/rev.
Number of cutting edges Z	2
Point angle	118 degrees
Standard	DIN 338
Tolerance nominal Ø	h8
Shank	Plain shank

Flute length L_c	36 mm
Shank $\varnothing D_s$	3.3 mm
Overall length L	65 mm
Nominal $\varnothing D_c$	3.3 mm
recommended maximum drilling depth L_2	31.1 mm
Contents	20
Series	CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	80 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	60 m/min	N
Alu > 10% Si	suitable only under restricted conditions	50 m/min	N
Steel < 500 N/mm ²	suitable	35 m/min	P
Steel < 750 N/mm ²	suitable	32 m/min	P
Steel < 900 N/mm ²	suitable	22 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	18 m/min	P
GG(G)	suitable only under restricted conditions	30 m/min	K
CuZn	suitable	40 m/min	N

Oil	suitable
wet maximum	suitable

Accessories

HOLEX CleverDrill HSS jobber drillN Ø DC h8 (mm or inch) 3,3	114031 3,3
HOLEX CleverDrill jobber drill set HSS No. 114031 in a case Type 1-10,5	115051 1-10,5
HOLEX CleverDrill jobber drill set HSS No. 114031 in a case Type 1-13	115051 1-13
HOLEX CleverDrill HSS jobber drill set No. 114031 as a refill set Type 1-10,5	115056 1-10,5
HOLEX CleverDrill HSS jobber drill set No. 114031 as a refill set Type 1-13	115056 1-13
HOLEX CleverDrill HSS jobber drill set No. 114031 as a refill set Type 1-6	115056 1-6