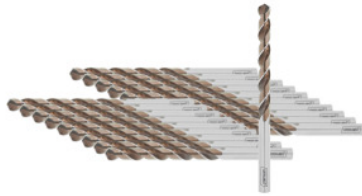




## HOLEX CleverDrill HSS jobber drill N, uncoated, Ø DC h8: 12mm



### Order data

Order number	GG4031 12
GTIN	4067263101970
Item class	GGN

### Description

#### Version:

**HOLEX CleverDrill:** Sturdy drill for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

**Same as No. 114031.**

#### Recommendation:

##### Maximum drilling depth:

$$L_2 = L_C - 1.5 \times D_C$$

#### Note:

**Successor product to No. 114030.**

Size 13.5 – 16: With stepped shank Ø 12.7 mm.

### Technical description

Feed f in steel < 750 N/mm <sup>2</sup>	0.16 mm/rev.
Number of cutting edges Z	2
Point angle	118 degrees
Standard	DIN 338
Nominal Ø D <sub>C</sub>	12 mm
recommended maximum drilling depth L <sub>2</sub>	83 mm

Shank	Plain shank
Shank $\varnothing D_s$	12 mm
Overall length L	151 mm
Flute length $L_c$	101 mm
Tolerance nominal $\varnothing$	h8
Contents	20
Series	CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable only under restricted conditions	80 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	60 m/min	N
Alu > 10% Si	suitable only under restricted conditions	50 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	35 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	32 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	22 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	18 m/min	P
GG(G)	suitable only under restricted conditions	30 m/min	K
CuZn	suitable	40 m/min	N

Oil	suitable
wet maximum	suitable

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## Accessories

HOLEX CleverDrill HSS jobber drillN Ø DC h8 (mm or inch) 12	114031 12
HOLEX CleverDrill jobber drill set HSS No. 114031 in a case Type 1-13	115051 1-13
HOLEX CleverDrill HSS jobber drill set No. 114031 as a refill set Type 1-13	115056 1-13