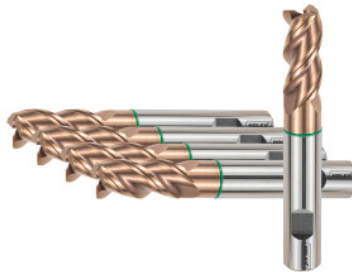



HOLEX Pro UNI solid carbide roughing end mill HPC, TiSiN, Ø e8 DC: 4mm

Order data

Order number	GG2432 4
GTIN	4067263102496
Item class	GGN

Description
Version:

Same as No. 202432.

For **roughing and finishing** at very high feed rates with smooth cutting action. Innovative geometry and high-performance coating for outstanding production results and tool life in a variety of materials. Unequal spacing gives high intrinsic stability and smooth cutting action.

Technical description

Corner chamfer width at 45°	0.08 mm
Overhang length L_1 incl. recess	17 mm
Flute length L_c	11 mm
Overall length L	57 mm
Shank $\varnothing D_s$	6 mm
Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.012 mm
Helix angle	42 degrees
Recess $\varnothing D_1$	3.8 mm
Cutting edge $\varnothing D_c$	4 mm

Direction of infeed	horizontal, oblique and vertical
Feed f_z for slot milling in steel < 900 N/mm ²	0.02 mm
No. of teeth Z	3
Shank	DIN 6535 HB to h6
Corner chamfer angle	45 degrees
Feed f_z for side milling in steel < 900 N/mm ²	0.025 mm
Feed f_z for side milling in INOX > 900 N/mm ²	0.015 mm
Tolerance nominal \varnothing	e8
Contents	5
Series	Pro Uni
Coating	TiSiN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.05×D for side milling
Cutting width a_e for milling operation	0.3×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P

Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	170 m/min	P
Steel < 1400 N/mm ²	suitable		
INOX < 900 N/mm ²	suitable	90 m/min	M
INOX > 900 N/mm ²	suitable	80 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions		
GG(G)	suitable		
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Accessories

Pro UNI solid carbide milling cutterHPC Ø e8 DC 4 mm

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