

**Garant**
**SOET 120508 PDER, HU7810, Type: ALU**

**Order data**

Order number	GG2111 ALU
GTIN	4067263001645
Item class	GGN

**Description**
**Suitable for:**

GARANT Softcut® HSI No. 214851 – No. 214857.

**Content:**

Swivel base 50 × 214862 ALU

**Note:**

 Standard application values for  $a_e = 0.3 \times D$ .

**Technical description**

Feed $f_z$ per tooth	0.2 mm
Contents	50
ISO code indexable insert	SOET 120508 PDER
Grade	HU7810
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	700 m/min	N
Aluminium (short chipping)	suitable	700 m/min	N
Alu > 10% Si	suitable	650 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		

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**Accessories**

SOET 120508 PDER Type ALU

214862 ALU