

Garant**SOMT 120508 PDER, HB7520, Type: ST1400****Order data**

Order number	GG2115 ST1400
GTIN	4062406063306
Item class	GGN

Description**Suitable for:**

GARANT Softcut® HSI No. 214851 – No. 214857.

Content:

50 × 214870 ST1400

Note:Standard application values for $a_e = 0.3 \times D$.**Technical description**

Feed f_z per tooth	0.22 mm
Contents	50
ISO code indexable insert	SOMT 120508 PDER
Grade	HB7520
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 1100 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

Accessories

SOMT 120508 PDER Type ST1400

214870 ST1400