

**Garant****SOMT 120508 PDER, HB7520, Type: UNI****Order data**

Order number	GG2121 UNI
GTIN	4062406063337
Item class	GGN

**Description****Suitable for:**GARANT Softcut<sup>®</sup> HSI No. 214851 – No. 214857.**Content:**

50 × 214885 UNI

**Note:**Standard application values for  $a_e = 0.3 \times D$ .**Technical description**

Contents	50
ISO code indexable insert	SOMT 120508 PDER
Grade	HB7520
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	260 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	240 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	190 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	120 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	110 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	90 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	70 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

## Accessories

SOMT 120508 PDER Type UNI

214885 UNI