

Garant
SOMT 120508 PDER, HB7520, Type: ST900

Order data

Order number	GG2113 ST900
GTIN	4067263001652
Item class	GGN

Description
Suitable for:

GARANT Softcut® HSI No. 214851 – No. 214857.

Content:

50 × 214865 ST900

Note:

 Standard application values for $a_e = 0.3 \times D$.

Technical description

Feed f_z per tooth	0.2 mm
Contents	50
ISO code indexable insert	SOMT 120508 PDER
Grade	HB7520
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	320 m/min	P
Steel < 750 N/mm ²	suitable	300 m/min	P
Steel < 900 N/mm ²	suitable	260 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		

Accessories

SOMT 120508 PDER Type ST900

214865 ST900