


Slot drill HSS-Co8, TiAlN, Ø e8 DC: 9mm

Order data

Order number	191070 9
GTIN	4045197099860
Item class	12W

Description
Version:

Centre cutting edge geometry for plunging.
Economy version.

Application:

For milling **keyways** (slots) or pockets from the centre of the component.

Technical description

Number of effective teeth Z (peripheral side)	2
Cutting edge Ø D _c	9 mm
Feed f _z for slot milling in steel < 750 N/mm ²	0.024 mm
Shank Ø D _s	10 mm
Flute length L _c	11 mm
Overall length L	61 mm
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 327 D
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Direction of infeed	horizontal, oblique and vertical

Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	without
Type of product	Milling cutter

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	78 m/min	P
Steel < 750 N/mm ²	suitable	55 m/min	P
Steel < 900 N/mm ²	suitable	55 m/min	P
INOX < 900 N/mm ²	suitable	17 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	14 m/min	M
GG(G)	suitable only under restricted conditions	46 m/min	K
CuZn	suitable only under restricted conditions	92 m/min	N
Uni	suitable		
wet maximum	suitable		
dry	suitable		