

Garant
Chamfer mill 45°, with thread, Ø D: 17,5mm

Order data

Order number	216102 17,5
GTIN	4045197469922
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Technical description

Overall length L_{tot}	30 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Mounting thread M	M10
Overhang L_1	18 mm
Minimum infeed $\varnothing D_{min}$	30 mm
$\varnothing D_2$	17.7 mm
$\varnothing D_1 h6$	10.5 mm
Cutting edge $\varnothing D_c$	17.5 mm
maximum chamfering $\varnothing D_{max}$	29.8 mm
suitable indexable insert	SD.. 090308
Number of cutting edges Z	3

Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Set of insert screws 10-piece	219805
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP