

**Garant**
**Chamfer mill 45°, Weldon shank, Ø D: 25mm**

**Order data**

Order number	216100 25
GTIN	4045197133472
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

**Technical description**

Overall length $L_{tot}$	130 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
suitable indexable insert	SD.. 090308
Overhang $L_1$	27 mm
maximum chamfering $\varnothing D_{max}$	37.3 mm
Shank $\varnothing D_s$ h6	25 mm
Number of cutting edges Z	2
$\varnothing D$	25 mm
Shank type	Weldon shank
Chamfering angle reverse	45 degrees
Setting angle $\kappa$	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

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**Accessories**

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws10-piece	219805
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
Set of insert screws10-piece	219804