

Garant
Chamfer mill 45°, with thread, Ø D: 23,5mm

Order data

Order number	216102 23,5
GTIN	4045197469939
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Technical description

Ø D ₁ h6	12.5 mm
suitable indexable insert	SD.. 090308
Overhang L ₁	23 mm
Mounting thread M	M12
maximum chamfering Ø D _{max}	35.8 mm
Ø D ₂	20.7 mm
Overall length L _{tot}	35 mm
Cutting edge Ø D _c	23.5 mm
Minimum infeed Ø D _{min}	36 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Number of cutting edges Z	4

Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Set of insert screws 10-piece	219805
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8