


Solid carbide milling cutter, uncoated, Ø e8 DC: 4mm

Order data

Order number	202680 4
GTIN	4045197117755
Item class	12X

Description
Version:

Eccentric relief ground.

Technical description

Feed f_z for side milling in steel < 900 N/mm ²	0.023 mm
Cutting edge Ø D_c	4 mm
No. of teeth Z	4
Feed f_z for slot milling in steel < 900 N/mm ²	0.02 mm
Shank form	HA
Shank Ø D_s	4 mm
Overall length L	40 mm
Flute length L_c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	e8
Helix angle	30 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide

Standard	Manufacturer's standard
Type	N
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	140 m/min	N
Alu > 10% Si	suitable only under restricted conditions	105 m/min	N
Steel < 500 N/mm ²	suitable	70 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	55 m/min	P
Steel < 1100 N/mm ²	suitable	35 m/min	P
INOX < 900 N/mm ²	suitable	40 m/min	M
GG(G)	suitable only under restricted conditions	55 m/min	K
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	Suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	Suitable only under restricted conditions		

