

Garant
Chamfer mill 45°, Weldon shank, Type: 10

Order data

Order number	216550 10
GTIN	4045197685520
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Overhang L_1	42 mm
suitable indexable insert	260986 HB725-1
Shank $\varnothing D_s$ h6	25 mm
Insert screw	219844 (15IP; 3.0 Nm)
maximum chamfering $\varnothing D_{max}$	32.5 mm
Overall length L_{tot}	100 mm
Number of cutting edges Z	2
$\varnothing D$	10.4 mm
Shank type	Weldon shank
Chamfering angle forwards	90 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Clamping screw	219844
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0