

Garant**SCLT 05T104 diamond-coated, HB7810, Type: ALU****Order data**

Order number	216463 ALU
GTIN	4045197658234
Item class	21B

Description

SCLT 05T104 diamond-coated ALU Corner radius: 0.4 mm

Feed f_z per tooth: 0.08 – 0.18 mm

Technical description

Feed f_z per tooth	0.08 – 0.18 mm
Type	ALU
Corner radius	0.4 mm
ISO code indexable insert	SCLT 05T104
Grade	HB7810
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	1000 m/min	N
Aluminium (short chipping)	suitable	900 m/min	N
Alu > 10% Si	suitable	550 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		