

**Garant**
**Chamfer mill 45°, with thread, Ø D: 8mm**

**Order data**

Order number	216102 8
GTIN	4045197469908
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

**Technical description**

Mounting thread M	M6
Pack of insert screws	219804 (15IP; 3.8 Nm)
Overall length $L_{tot}$	23 mm
Overhang $L_1$	14 mm
maximum chamfering $\varnothing D_{max}$	20.2 mm
Cutting edge $\varnothing D_c$	8 mm
$\varnothing D_1$ h6	6.5 mm
Minimum infeed $\varnothing D_{min}$	20.4 mm
suitable indexable insert	SD.. 090308
$\varnothing D_2$	9.75 mm
Number of cutting edges Z	1

Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

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## Accessories

Set of insert screws 10-piece	219805
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 N·m	211750 3,8
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP