

Garant
High-performance chamfer mill 45°, Plain shank, Ø D: 6mm

Order data

Order number	216460 6
GTIN	4045197482150
Item class	210

Description
Application:

For effective machining especially for small chamfering operations. For forwards and reverse chamfering at high speeds.

Reverse chamfering possible from size 6.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 0.6** with bit No. **674252 size 6IP**.

Technical description

suitable indexable insert	SC.. 05T104
Overhang L_1	20 mm
Overall length L_{tot}	80 mm
maximum chamfering $\varnothing D_{max}$	12.5 mm
Pack of insert screws	219828 (6IP; 0.6 Nm)
Shank $\varnothing D_s$ h6	10 mm
Number of cutting edges Z	1
$\varnothing D$	6 mm
Shank type	Plain shank
Chamfering angle reverse	45 degrees
Setting angle κ	45 degrees
Through-coolant	yes

Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6
Set of insert screws 10-piece	219828
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP