

Garant
SDGT 090308 FN, HU7815, Type: ALU


Order data

Order number	216408 ALU
GTIN	4045197648143
Item class	21A

Description

Version:

Strong milling inserts, precision sintered with positive chip breakers. **Face and seating surfaces precision ground.**

Corner radius: 0.8 mm

Feed f_z per tooth: 0.15 mm

Technical description

Feed f_z per tooth	0.15 mm
Type	ALU
Corner radius	0.8 mm
ISO code indexable insert	SDGT 090308 FN
Grade	HU7815
Tool material	Carbide
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	250 m/min	N
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable	120 m/min	N
CuZn	suitable	250 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		