


**KOMET® countersink 45°, Weldon shank, for DIN countersunk screws: M14**

**Order data**

Order number	216600 M14
GTIN	4047109013018
Item class	24D

**Description**
**Application:**

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

**Note:**

For suitable triangular indexable inserts see 216700; 216740; 216770.

**Technical description**

suitable indexable insert	TO.. 0902
Shank $\varnothing D_s$ h6	16 mm
Pack of insert screws	239653 8IP7 (1.3 Nm)
Indexable insert No. 216700; No. 216740; No. 216770	14-660
for DIN countersunk screws	M14
maximum chamfering $\varnothing D_{max}$	26 mm
Number of cutting edges Z	1
Number of indexable inserts	2
Countersink $\varnothing D$	11 mm
Overall length $L_{tot}$	100 mm
Shank type	Weldon shank

Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

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## Accessories

Torx Plus® insert screw set10 pieces Drive 8IP	239653 8IP
Torx Plus® insert screw set10 pieces Drive 8IP7	239653 8IP7